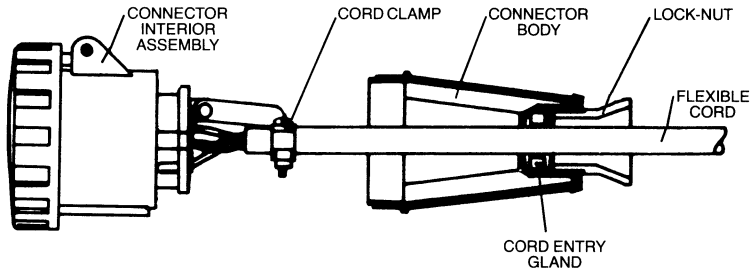


CLIPSAL

WIRING INSTRUCTIONS FOR 67CSC SERIES



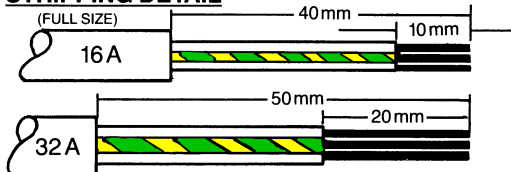
CONDUCTOR IDENTIFICATION

1. **3 PIN**
 L:- ACTIVE:- Brown or Red
 N:- NEUTRAL:- Blue or Black
 ⊥ E:- EARTH:- Green/Yellow Striped
2. **4 PIN**
 R1, S2, T3:- ACTIVE:- Light Blue, Brown, White, Black
 ⊥ E:- EARTH:- Green/Yellow Striped

WIRING INSTRUCTION

- 1.1 STRIP FLEXIBLE CORD AS SHOWN AND PASS THROUGH LOCK-NUT CORD ENTRY GLAND AND CONNECTOR BODY.
- 1.2 LOOSEN CORD CLAMP AND PASS CORD TO A POSITION WHERE CLAMP WILL SECURE ON OUTER SHEATHING OF FLEXIBLE CORD.
- 1.3 PLACE APPROPRIATE CONDUCTORS INTO CONNECTOR TERMINALS AND TIGHTEN SCREWS ON BARE END OF CONDUCTOR.
- 1.4 TIGHTEN CORD CLAMP ON SHEATHING OF CORD.
- 1.5 CHECK EARTH CONDUCTOR (Green/Yellow Striped) IS IN TERMINAL E ⊥
- 1.6 REASSEMBLE CONNECTOR ENSURING ALL MEETING FACES SEAL.

STRIPPING DETAIL



RECOMMENDED FLEXIBLE CORDS

CAT. No.	ORDINARY DUTY	HEAVY DUTY		CORDS ACCEPTED BY CORD ENTRY GLAND	
		DESCRIPTION	O.D.	DESCRIPTION	O.D.
67CSC316/6	3 Core 1.5mm ²	8.6	3 Core 1.5mm ²	10.6	8.6min. 14 max.
67CSC332/6	3 Core 6mm ²	16	FLEXIBLE CABLE		16 min. 21 max.
67CSC416/6	4 Core 1.5mm ²	9.5	3 Core 1.5mm ²	11.5	9.5 min. 14 max.
67CSC332/3	4 Core 6mm ²	17.5	FLEXIBLE CABLE		17.5 min. 21 max.
67CSC432/6	4 Core 6mm ²	17.5			17.5 min. 21 max.